

Work Order ID 50398

September 28, 2009 10:58:54 AM



Page 1

Item ID: D3163-1

Revision ID: D

Item Name: Plate

Start Date: 7/15/09 Start Qty: 6.00

Required Date: 7/15/09 Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3163

Rev D

100

0.00



FLOW WATER JET

0.00

Waterjet

Memo

FLOW CNC Waterjet

1-Cut as per Dwg D3163 1Dwg Rev: D Prog Rev: D 12-
Deburr if necessary

RB 9-9-09

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

RB 9-9-09

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

2) 509/09/09

(46)

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Page 2

Item ID: D3163-1

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Start Date: 7/15/09

Start Qty: 6.00

Required Date: 7/15/09

Req'd Qty: 6.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

Small Fab

Small Fab

Memo
Debur

2/45

0.00

0.00

140



HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

Memo

0.00

0.00

09/09/30

X6

0

150



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

Q, m 09-09-30 6

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Item ID: D3163-1

Accept



Setup Start



Revision ID: D

Stop



Item Name: Plate

Start Date: 7/15/09 Start Qty: 6.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 6.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160



Packaging

Identify as per dwg & Stock Location: 176

0.00

Memo

0.00

Packaging

09/28/09 (6)

170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/10/01
PL 09-10-1

Picklist Print

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Page 1

Work Order ID: 50398

Parent Item: D3163-1RevD

Parent Item Name: Plate

Comments:

Start Date: 7/15/09

Required Date: 7/15/09

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M2024T3S.032		Purchased	No			100	sf	94.2179	12.0000			



2024-T3 .032 sheet



159-9-29

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT

94.21793158

102942

1.5

105555

4.0684

106272

5.3

108595

3

109240

7.02

110778

23.9106316

111699

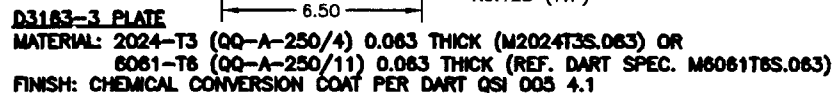
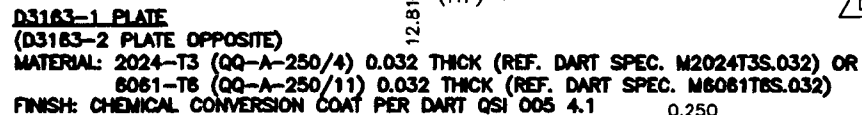
46.4189

18147

3

~~110778~~
111699

RECEIVED
JUN 26 1964



- 1) FINISH: POWDER COAT GRE SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3 AFTER ASSEMBLY OF D3163-3 PLATE BUT BEFORE INSTALLATION OF MS21059L08 NUTPLATES
- 2) BREAK SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) IDENTIFY TOP ASSEMBLY WITH DART P/N & B/N USING FINE POINT PERMANENT INK MARKER

DESIGN	RF	DRAWN BY	CB	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		REV. D
CHECKED	<i>FW</i>	APPROVED	<i>FW</i>	DRAWING NO.	D3163	SHEET 1 OF 1
DATE	06.06.26			TITLE	PLATE	SCALE
A		02.04.26		NEW ISSUE		1:6
B		04.10.06		7.33 WAS 7.20; REMOVE PERIMETER HOLES		
C		05.11.22		Ø1.050 WAS Ø1.000		
D		06.06.26		ADD 4 RIVETS; REMOVE ADHESIVE		

40
50398

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